



WYKAZ WZMOCNIENI METALOWYCH.
List of metal reinforcements.

Numer	Ilość	Wymiar	Uwagi
40012	1	10x250x320	Alu
40013	2	10x50x240	Alu. Trapez
40014	1	10x60x1000	Alu
40015	1	10x70x80	Alu
40016			Alu
40017	2	10x60x750	Alu
40018			Alu
40019			Alu

Numer	Ilość	Wymiar	Uwagi
40001	2	10x100x	Alu. Wg szablonu (According template).
40002	1	∅140	Alu grub.10mm
40003	1	10x60x220	Alu
40004	2	10x100x200	Alu.
40005	2	10x200x375	Alu
40006	2		Alu. Wg szablonu (According template).
40007	6	∅180	Alu.
40008	2	10x150x220	Alu. Trapez
40009	2	10x60x280	Alu.
40010	2	10x60x2260	Alu.
40011	2	10x30x345	Alu. Trapez

HANSE		Imię i Nazwisko	Data	Podpis	A3 1 :	mm	
400		Konstr. Rys. M. Jezierski	06.10.05		Skala	Jedn. miary	
		Zatw.			HA400	1/1	
					Nr rysunku	Aktualiz.	
Nazwa rysunku:						T.T.S. sp. z o.o.	
Plan wzmocnień metalowych						ul. Metalowa 1	
						73-100 Goleniów	

REINFORCEMENT MATERIAL		TOTAL		COVERAGE							
LAYER	STYLE(*)	FIBRE AMT.	THICKNESS (mm)	SIDE & FOREDECK	COACHROOF	TRANSVERSE TAPE	COACHSIDES	COACHSIDES	COACHSIDES	COACHSIDES	COACHSIDES
1	GEALCOAT	-	0,30	*							
2	CSM 300	-	0,70	*							
3a	XE450	±45°	0,50	*							
3b	QE600	0/90/±45	0,66	*							
4	CSM 300	-	0,70	*							
5	UD 600	90°	0,60	*							
6	COMBI 800	0/90°	1,43	*							
7a	BALSA ENDGRAIN	-	12								
7b	BALSA ENDGRAIN	-	15								
7c	BALSA ENDGRAIN	-	25								
8	COMBI 1200	0/90°	2,13	*							
9	COMBI 1200	0/90°	2,13	*							
10	COMBI 1200	0/90°	2,13	*							
11	CSM 300	-	0,70	*							
12	QE600	0/90/±45	0,66	*							
13	UD 600	90°	0,60	*							

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DUE TO BUILDING TOLERANCES ALL DIMENSIONS GIVEN ON THIS DRAWING ARE TO BE CHECKED ON THE BOAT ! ALL DIMENSIONS IN MM.

1	05-07-05	BR
ISSUE	MODIFICATION	DATE DRAWN BY APPROVED

HANSE 400E
DECKLAMINATE, OUTER SKIN

1 : 40 1 OF 4
SCALE SHEET
HA39-MB
DRAWING NUMBER

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