



GLOBAL TECHNICAL BULLETIN

Ref No.: GTB2009021
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To: All Yanmar Marine Distributors

Subject: New painting on Yanmar Sail drive SD20 – SD50 – SD50T

Yanmar Marine International B.V wishes to inform you that we have adjusted the painting procedure for our sail drives.

1. Back Ground

To enhance production efficiency, we have decided to apply the same painting process for both our sail-drives and our stern-drives. This means that as per direct, the Yanmar SD20, SD50 and SD50T sail-drives are painted with the standard "YANMAR ecole silver metallic" original paint.

2. Improvement

The new painting process consists of the following layers:

- Base layer: Primer
- Colour layer "YANMAR ecole silver metallic"
- Finish layer: Clear varnish

The new painting process will improve the product:

- More appealing colour, so better match with engine [same colour]
- Total paint layer is thicker, better protection against corrosion

3. Applying SD50 serial number break

The new painting is applied as from the following serialnr's:

- - on SD20 from serial number 1881-08 and up
- - on SD50 from serial number 1403-08 and up
- - on SD50-4T from serial number T001-09 and up

Please inform your customers about this change if necessary.